

Technical Data Sheet

Alathon M5410



High Density Polyethylene

Product Description

Alathon M5410 is a medium molecular weight high density polyethylene copolymer for use in blown film applications.

Regulatory Status

For regulatory compliance information, see *Alathon M5410* [Product Stewardship Bulletin \(PSB\) and Safety Data Sheet \(SDS\)](#).

Status	Commercial
Availability	North America
Application	Bags & Pouches; Barrier Film; Food Packaging Film; Lamination Film
Market	Flexible Packaging
Processing Method	Blown Film
Attribute	General Purpose; Good Organoleptic Properties; High Density; Low Gel

Typical Properties	Nominal Value	English Units	Nominal Value	SI Units	Test Method
Physical					
Melt Flow Rate, (190 °C/2.16 kg)	1.15	g/10 min	1.15	g/10 min	ASTM D1238
Density, (23 °C)	0.954	g/cm ³	0.954	g/cm ³	ASTM D1505
Film					
Tensile Strength at Break					
MD	5980	psi	41.2	MPa	ASTM D882
TD	6110	psi	42.1	MPa	ASTM D882
Tensile Strength at Yield					
MD	3780	psi	26.1	MPa	ASTM D882
TD	4510	psi	31.1	MPa	ASTM D882
Tensile Elongation at Break					
MD	750	%	750	%	ASTM D882
TD	920	%	920	%	ASTM D882
Secant Modulus					
MD	118000	psi	814	MPa	ASTM D882
TD	156000	psi	1080	MPa	ASTM D882
Elmendorf Tear Strength					
MD	60	g	60	g	ASTM D1922
TD	260	g	260	g	ASTM D1922

Notes

Data obtained from 2.5 mil film produced on a blown film line with a 60 mil die gap, 2.2:1 BUR, and 390-410 °F (199-210 °C) melt extrusion temperature.

These are typical property values not to be construed as specification limits.

Processing Techniques

Specific recommendations for resin type and processing conditions can only be made when the end use, required properties and fabrication equipment are known.

Company Information

For further information regarding the LyondellBasell company, please visit <http://www.lyb.com/>.

© LyondellBasell Industries Holdings, B.V. 2018

Disclaimer

Information in this document is accurate to the best of our knowledge at the date of publication. The document is designed to provide users general information for safe handling, use, processing, storage, transportation, disposal and release and does not constitute any warranty or quality specification, either express or implied, including any warranty of merchantability or fitness for any particular purpose. Users shall determine whether the product is suitable for their use and can be used safely and legally.

In addition to any prohibitions of use specifically noted in this document, LyondellBasell may further prohibit or restrict the sale of its products into certain applications. For further information, please contact a LyondellBasell representative.

Trademarks

The Trademark referenced within the product name is owned or used by the LyondellBasell family of companies.