Technical Data Sheet

Moplen EP3307

Polypropylene, Impact Copolymer



Product Description

Moplen EP3307 is a high crystallinity copolymer polypropylene for injection moulding, designed for interior trim. The grade features an excellent balance of stiffness and impact resistance combined with high fluidity. The grade is UV stabilized for interior applications and is available in natural, pellet form.

Regulatory Status

For regulatory compliance information, see *Moplen* EP3307 <u>Product Stewardship Bulletin (PSB) and Safety Data Sheet (SDS).</u>

Status Commercial: Active

Availability Africa-Middle East; Europe
Application Interior Automotive Applications

Market Automotive

Processing Method Injection Molding

Attribute Good UV Resistance; High Impact Resistance; High Rigidity

	Nominal		
Typical Properties	Value	Units	Test Method
Physical			
Melt Flow Rate, (230 °C/2.16 kg)	14	g/10 min	ISO 1133-1
Density	0.89	g/cm³	ISO 1183-1
Mechanical			
Flexural Modulus	1100	MPa	ISO 178
Tensile Modulus	1100	MPa	ISO 527-1, -2
Tensile Stress at Break	15	MPa	ISO 527-1, -2
Tensile Stress at Yield	19	MPa	ISO 527-1, -2
Tensile Strain at Break	350	%	ISO 527-1, -2
Tensile Strain at Yield	7	%	ISO 527-1, -2
Impact			
Charpy Impact Strength - Notched			
(23 °C)	40	kJ/m²	ISO 179
(0 °C)	10	kJ/m²	ISO 179
(-20 °C)	7	kJ/m²	ISO 179
Thermal			
Vicat Softening Temperature, (A50)	140	°C	ISO 306
Heat Deflection Temperature B, (0.45 MPa, Unannealed)	90	°C	ISO 75B-1, -2
DSC Melting Point	163	°C	DSC

Notes

These are typical property values not to be construed as specification limits.

Processing Techniques

Specific recommendations for resin type and processing conditions can only be made when the end use, required properties and fabrication equipment are known.

Company Information

For further information regarding the LyondellBasell company, please visit http://www.lyb.com/.

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