Technical Data Sheet

Moplen EP310M HP

Polypropylene, Impact Copolymer



Product Description

Moplen EP310M HP is a heterophasic copolymer, used in film applications for lamination on other substrates where high impact at room and low temperatures is needed. Moreover EP310M HP features a good stiffness. This new grade is produced using a non-phthalate catalyst system favored by customers in applications intended for food contact. The film viscosity achieved with Moplen EP310M HP offers good processability on cast lines. This polypropylene heterophasic copolymer exhibits high impact, good puncture, good tear resistance, high seal strength and seal integrity.

Regulatory Status

For regulatory compliance information, see *Moplen* EP310M HP <u>Product Stewardship Bulletin (PSB) and Safety Data Sheet (SDS)</u>.

Status Commercial: Active

Availability Africa-Middle East; Europe

Application Bags & Pouches; Food Packaging Film; Impact Modification; Lamination Film;

Surface Protection Film

Market Flexible Packaging

Processing Method Cast Film

Attribute Good Processability; Impact Copolymer; Medium Flow

	Nominal		
Typical Properties	Value	Units	Test Method
Physical			
Melt Flow Rate, (230 °C/2.16 kg)	7.5	g/10 min	ISO 1133-1
Density	0.90	g/cm³	ISO 1183-1
Mechanical			
Tensile Modulus	1050	MPa	ISO 527-1, -2
Tensile Stress at Yield	21	MPa	ISO 527-1, -2
Tensile Strain at Break		%	ISO 527-1, -2
Tensile Strain at Yield	6	%	ISO 527-1, -2
Impact			
Charpy Impact Strength - Notched			
(23 °C, Type 1, Edgewise, Notch A)	45	kJ/m²	ISO 179
(0 °C, Type 1, Edgewise, Notch A)	9	kJ/m²	ISO 179
(-20 °C, Type 1, Edgewise, Notch A)	7	kJ/m²	ISO 179
Ductile/Brittle Transition Temperature	-55	°C	ISO 6603-2
Hardness			
Ball Indentation Hardness	46	MPa	ISO 2039-1
Thermal			
Vicat Softening Temperature, (A50)	144	°C	ISO 306
Deflection Temperature Under Load, (0.45 MPa, Unannealed)	80	°C	ISO 75B-1, -2

Notes

These are typical property values not to be construed as specification limits.

Company Information

For further information regarding the LyondellBasell company, please visit http://www.lyb.com/.

© LyondellBasell Industries Holdings, B.V. 2018

Disclaimer

Information in this document is accurate to the best of our knowledge at the date of publication. The document is designed to provide users general information for safe handling, use, processing, storage, transportation, disposal and release and does not constitute any warranty or quality specification, either express or implied, including any warranty of merchantability or fitness for any particular purpose. Users shall determine whether the product is suitable for their use and can be used safely and legally.

In addition to any prohibitions of use specifically noted in this document, LyondellBasell may further prohibit or restrict the sale of its products into certain applications. For further information, please contact a LyondellBasell representative.

Trademarks

The Trademark referenced within the product name is owned or used by the LyondellBasell family of companies.

LyondellBasell Technical Data Sheet Date: 10/19/2022 Moplen EP310M HP Recipient Tracking #: Request #: 3974265