Technical Data Sheet

Pro-fax EP348T

Polypropylene, Impact Copolymer



Product Description

Pro-fax EP348T high flow polypropylene impact copolymer is available in pellet form. This resin is typically used in thin-wall injection molding applications and offers very good cold temperature impact resistance.

Regulatory Status

For regulatory compliance information, see *Pro-fax* EP348T <u>Product Stewardship Bulletin (PSB) and Safety Data Sheet (SDS)</u>.

Status Commercial: Active
Availability North America

Application TWIM Food Containers

Market Consumer Products; Rigid Packaging

Processing Method Injection Molding

Attribute Contains Antistat; Good Mold Release; High Impact Resistance; Nucleated

Typical Properties	Nominal Value	English Units	Nominal Value		Test Method
Physical Properties	value	Ullits	value	Ullits	i est Method
Melt Flow Rate, (230 °C/2.16 kg)	50	g/10 min	50	g/10 min	ASTM D1238
Density, (23 °C)	0.90			g/cm³	ASTM D792
Mechanical					
Flexural Modulus					
(0.05 in/min, 1% Secant, Procedure A)	160000	psi			ASTM D790
(1.3 mm/min, 1% Secant, Procedure A)			1090	MPa	ASTM D790
Tensile Strength at Yield					
(2 in/min)	3100	psi			ASTM D638
(50 mm/min)			21	MPa	ASTM D638
Tensile Elongation at Yield	5	%	5	%	ASTM D638
Impact					
Notched Izod Impact Strength					
(73 °F, Method A)	2.3	ft-lb/in			ASTM D256
(23 °C, Method A)			123	J/m	ASTM D256
Thermal					
Deflection Temperature Under Load					
(66 psi, Unannealed)	219	°F			ASTM D648
(0.45 MPa, Unannealed)			104	°C	ASTM D648

Notes

These are typical property values not to be construed as specification limits.

Processing Techniques

Specific recommendations for resin type and processing conditions can only be made when the end use, required properties and fabrication equipment are known.

Company Information

For further information regarding the LyondellBasell company, please visit http://www.lyb.com/.

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