Technical Data Sheet

Pro-fax EP713HA

lyondellbasell

Polypropylene, Impact Copolymer

Product Description

Pro-fax EP713HA nucleated high impact polypropylene copolymer is available in pellet form. This resin is typically used in extrusion applications such as thermoforming and sheet extrusion and offers good antistatic properties.

Regulatory Status

For regulatory compliance information, see *Pro-fax* EP713HA <u>Product Stewardship Bulletin (PSB) and Safety</u> Data Sheet (SDS).

Status Commercial: Active Availability North America

Application Corrugated Sheet; Panels & Profiles; Thermoformed Food Containers

Market Rigid Packaging

Processing Method Extrusion Blow Molding; Sheet and Profile Extrusion; Thermoforming

Attribute Contains Antistat; High Stiffness; Low Temperature Impact Resistance; Nucleated

	Nominal	English	Nominal		
Typical Properties	Value	Units	Value	Units	Test Method
Physical					
Melt Flow Rate, (230 °C/2.16 kg)	1.8	g/10 min	1.8	g/10 min	ASTM D1238
Density, (23 °C)	0.90	g/cm³	0.90	g/cm³	ASTM D792
Mechanical					
Flexural Modulus					
(0.05 in/min, 1% Secant, Procedure A)	220000	psi			ASTM D790
(1.3 mm/min, 1% Secant, Procedure A)			1520	MPa	ASTM D790
Tensile Strength at Yield					
(2 in/min)	4300	psi			ASTM D638
(50 mm/min)			30	MPa	ASTM D638
Tensile Elongation at Yield	7	%	7	%	ASTM D638
Impact					
Notched Izod Impact Strength					
(73 °F, Method A)	4.0	ft-lb/in			ASTM D256
(23 °C, Method A)			294	J/m	ASTM D256
Thermal					
Deflection Temperature Under Load	·	·			·
(66 psi, Unannealed)	223	°F			ASTM D648
(0.45 MPa, Unannealed)			106	°C	ASTM D648

Notes

These are typical property values not to be construed as specification limits.

Processing Techniques

Specific recommendations for resin type and processing conditions can only be made when the end use, required properties and fabrication equipment are known.

Company Information

For further information regarding the LyondellBasell company, please visit http://www.lyb.com/.

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