Technical Data Sheet

Pro-fax HP793R

Polypropylene, Homopolymer



Product Description

Pro-fax HP793R is a polypropylene homopolymer nucleated for faster cycle times. It contains anti-stat and is available in pellet form. This resin is typically used in injection molding applications such as caps and closures, containers and housewares.

Regulatory Status

For regulatory compliance information, see *Pro-fax* HP793R <u>Product Stewardship Bulletin (PSB) and Safety</u> Data Sheet (SDS).

Status Commercial: Restricted

Availability North America

Application Appliances; Caps & Closures; Containers; Housewares

Market Consumer Products; Rigid Packaging

Processing Method Injection Molding

Attribute Contains Antistat; Fast Cycle (Production); High Stiffness; Nucleated

	Nominal	English	Nominal	SI	
Typical Properties	Value	Units	Value	Units	Test Method
Physical					
Melt Flow Rate, (230 °C/2.16 kg)	20	g/10 min	20	g/10 min	ASTM D1238
Density, (23 °C)	0.90	g/cm³	0.90	g/cm³	ASTM D792
Mechanical					
Flexural Modulus					
(0.05 in/min, 1% Secant, Procedure A)	250000	psi			ASTM D790
(1.3 mm/min, 1% Secant, Procedure A)			1720	MPa	ASTM D790
Tensile Strength at Yield					
(2 in/min)	5500	psi			ASTM D638
(50 mm/min)			37.9	MPa	ASTM D638
Tensile Elongation at Yield	9	%	9	%	ASTM D638
Impact					
Notched Izod Impact Strength					
(73 °F, Method A)	0.6	ft-lb/in			ASTM D256
(23 °C, Method A)			32	J/m	ASTM D256
Thermal					
Deflection Temperature Under Load	·				·
(66 psi, Unannealed)	240	°F			ASTM D648
(0.45 MPa, Unannealed)			116	°C	ASTM D648

LyondellBasell Technical Data Sheet Date: 10/8/2022

Notes

These are typical property values not to be construed as specification limits.

Processing Techniques

Specific recommendations for resin type and processing conditions can only be made when the end use, required properties and fabrication equipment are known.

Company Information

For further information regarding the LyondellBasell company, please visit http://www.lyb.com/.

© LyondellBasell Industries Holdings, B.V. 2018

Disclaimer

Information in this document is accurate to the best of our knowledge at the date of publication. The document is designed to provide users general information for safe handling, use, processing, storage, transportation, disposal and release and does not constitute any warranty or quality specification, either express or implied, including any warranty of merchantability or fitness for any particular purpose. Users shall determine whether the product is suitable for their use and can be used safely and legally.

In addition to any prohibitions of use specifically noted in this document, LyondellBasell may further prohibit or restrict the sale of its products into certain applications. For further information, please contact a LyondellBasell representative.

Trademarks

The Trademark referenced within the product name is owned or used by the LyondellBasell family of companies.

LyondellBasell Technical Data Sheet Date: 10/8/2022 Pro-fax HP793R Recipient Tracking #: Request #: 3949233