Technical Data Sheet

Moplen RP315M

Polypropylene, Random Copolymer

Product Description

Moplen RP315M is a slightly modified polypropylene random copolymer. It contains slip and anti-blocking additives.

Moplen RP315M is typically used by customers for manufacturing of un-oriented cast films. Customers report stationary, lamination, textile and packaging of foodstuffs as typical applications.

It has been reported by customers that *Moplen* RP315M exhibit very good processability, and the films produced with *Moplen* RP315M exhibits good clarity, gloss and heat weldability.

Regulatory Status

For regulatory compliance information, see *Moplen* RP315M Product Stewardship Bulletin (PSB) and Safety Data Sheet (SDS).

Status	Commercial: Active
Availability	Africa-Middle East; Europe
Application	Food Packaging Film; Stationery Film; Textile Packaging Film
Market	Flexible Packaging
Processing Method	Cast Film
Attribute	High Clarity; High Gloss; Medium Rigidity; Opticals; Random Copolymer; Unspecified Antiblocking; Unspecified Slip; Weldable

Typical Properties	Nominal Value	Units	Test Method
Physical			
Melt Flow Rate, (230 °C/2.16 kg)	9.0	g/10 min	ISO 1133-1
Density	0.90	g/cm³	ISO 1183-1
Mechanical			
Flexural Modulus	1100	N/mm²	ISO 178
Tensile Stress at Break, (23 °C, 50 mm/min)	30.0	N/mm²	ISO 527-1, -2
Tensile Stress at Yield, (23 °C, 50 mm/min)	27.0	N/mm²	ISO 527-1, -2
Tensile Strain at Break, (23 °C, 50 mm/min)	600	%	ISO 527-1, -2
Tensile Strain at Yield, (23 °C, 50 mm/min)	12.0	%	ISO 527-1, -2
Impact			
Charpy Impact Strength - Notched			
(23 °C, Type 1, Edgewise, Notch A)	6.0	kJ/m²	ISO 179-1/1eA
(0 °C, Type 1, Edgewise, Notch A)	2.0	kJ/m²	ISO 179-1/1eA
Thermal			
Vicat Softening Temperature, (A50)	140	°C	ISO 306
Deflection Temperature Under Load, (0.46 N/mm²)	75	°C	ISO 75B-1, -2

Notes

These are typical property values not to be construed as specification limits.

Processing Techniques

Users should determine the conditions necessary to obtain optimum product properties and suitability of the product for the intended application.

Company Information

For further information regarding the LyondellBasell company, please visit http://www.lyb.com/.

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