DATASHEET

ASTM Property





Grade	FL7100U
Product	HDPE

	General Information
	- FL7100U is manufactured to be processed in conventional blown film equipment by CSTR Slurry process technology.
Key Features	 Due to the molecular composition of the Bi-modal structure, FL7100U offers excellent processability, bubble stability and superior resistance weatherability.

Applications	- Agricultural	Mulching I	Film, Etc
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Item		Measuring Method	Unit	Value			
		Physical					
Melt Flow Index	(ASTM D1238	g/10min	0.045			
Density		ASTM D1505	g/cm³	0.956			
Mechanical							
Tensile Stress (Yie	ld)	ASTM D638	kgf/cm²	250			
Elongation (Brea	k)	ASTM D638	%	≥500			
Flexural Modulu	S	ASTM D790	kgf/m²	10,000			
		Impact					
Izod Impact Strength(notc	hed) (23°C)	ASTM D256	kgf·cm/cm	>30			
		Thermal					
VICAT Softening Temp	erature	ASTM D1525	$^{\circ}$	124			
		Film Properties ²					
Tensile Stress (Break) MD	ASTM D882	kgf/cm²	670			
	TD	ASTM D882	kgf/cm²	630			
Elongation (Break)	MD	ASTM D882	%	330			
	TD	ASTM D882	%	500			
Tear Resistance	MD	ASTM D1004	kgf/cm	150			
	TD	ASTM D1004	kgf/cm	230			

1. Physical Properties : these are not to be construed as specifications 2. $\Phi50mm$ Extruder, $20\mu m$ Thickness, BUR 4, FLH 10

* The last update date : 2021/10/01