



Experimental XZ 89507.00 Enhanced Polyethylene Resin

Overview XZ89507.00 Experimental Polyethylene Resin is a copolymer produced via INSITE™ technology from Dow. It is designed for stretch hooder application and offers a unique combination of holding force, elastic recovery, optics and toughness.

Main Characteristics:

- Excellent elastic recovery and holding force
- Very high impact resistance and tear properties
- Ease of processing

Complies with:

- U.S. FDA 21 CFR 175.105(c)(5)
- EU, 10/2011

Consult the regulations for complete details.

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density	0.902 g/cm ³	0.902 g/cm ³	ASTM D792
Melt Index (190°C/2.16 kg)	0.85 g/10 min	0.85 g/10 min	ASTM D1238
Films	Nominal Value (English)	Nominal Value (SI)	Test Method
Film Thickness - Tested	2 mil	50 µm	
Film Puncture Energy	30.1 in·lb	3.40 J	Dow Method
Film Puncture Force	10.1 lbf	45.0 N	Dow Method
Film Puncture Resistance	99.1 ft·lb/in ³	8.20 J/cm ³	Dow Method
Film Toughness			ASTM D882
MD	581 ft·lb/in ³	48.1 J/cm ³	
TD	483 ft·lb/in ³	40.0 J/cm ³	
Tensile Strength			ASTM D882
MD : Yield	508 psi	3.50 MPa	
TD : Yield	696 psi	4.80 MPa	
MD : Break	3350 psi	23.1 MPa	
TD : Break	2710 psi	18.7 MPa	
Tensile Elongation			ASTM D882
MD : Break	480 %	480 %	
TD : Break	530 %	530 %	
Dart Drop Impact	1800 g	1800 g	ASTM D1709B
Elmendorf Tear Strength ¹			ASTM D1922
MD	640 g	640 g	
TD	320 g	320 g	
Optical	Nominal Value (English)	Nominal Value (SI)	Test Method
Gloss (45°)	79	79	ASTM D2457
Haze	3.00 %	3.00 %	ASTM D1003

Extrusion Notes

Fabrication Conditions For Blown Film

- Screw Size: 45 mm
- Die Gap: 1.5 mm
- Melt Temperature: 244°C
- Output: 6.6 kg/hr/mm. of die circumference
- Die Diameter: 150 mm
- Blow-Up Ratio: 2.5 to 1
- Screw Speed: 59 rpm

Notes

These are typical properties only and are not to be construed as specifications. Users should confirm results by their own tests.

¹ Method B

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